ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date:	07.11.19	Job No.:	ADR Yes/No:	Υ	ADR Date:	07.11/19	ECN#:	1049
Product No.:	D412-630		Created By:	3	Approved By:	M =	LOIN #.	1073
Product Name:	HELI-ACCESS STE	PS	Checked By:	PIL	General Manage	r Approval:		

Distribution	Reqd	Resp	Received
Production Manager	Υ	LL/JLM	WOSULOF
Production Engineering Coord	Υ	EC/DD	E 08.07.04
Director Quality Assurance	N		
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	N		
Marketing	N		
DA COORD	V	Ä	D) 08/67/57

Reason for Change: ERROR IN EITHER WELDING OR MIX-UP IN WELDING INSPECTION ALLOWED FOR BRACKETS TO BE MANUFACTURED INCORRECTLY. DWG REVISED TO SHOW BOTH LH & RH VIEWS. D3462-1 BASE MADE SYMMETRICAL TO REDUCE ERRORS

Documents Affected:		
D3462 REV. C		

#	Engineering Actions	Reqd	Resp	Notes	Complete
	Required Documents/Drawings Under Review	Υ	KJ		8,01019A
	Update Blue/Pink/DSI Folder and Electronic Files	N			.
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Υ	KJ		08.07.07
4	Update Grey Project Binder	Υ	KJ		08.07.07
5	Move Electronic Files	Υ	KJ		08,07,0794
6	Update Master Document List (MDL)	Υ	KJ		08,07,07 9 X
	Update Document Record (DR) Rev. Q	Υ	KJ		08.07.07
8	Create/Update Change Record Form	Υ	KJ	NOW @ CHG OOZ 10412-655-031/082	08,07,07
9	Create/Update PPP's	Υ	KJ		08,07 07 17
10	Update Controlled PDF Files	Υ	KJ		08:07:07
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
	Update Accpac Database	NY	150		•
15	·	Ø¥ _	κþ		n
		NY	K7		
17	Update Paperwork Kits in Production	Ν			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

# Production Actions	Reqd	Resp	Notes	Complete
22 Create/Update Coss IPP/BOM	Υ	EC/DD	UPDATE AS LEQ'D	`)
23 Update FAI Sheets	Y		UDDATE A) REQ'D	See
24 Create/Update CNC Programs	Y		AS REQUIRED	(ATTACHED
25 Create/Update Tooling	Υ	EC/DD	AS REQUIRED	<u> </u>
26 Red Tag Stock (Specify)	Y	LL	SEE NOTE 1	3 Sec. S APTACHED
27 Rework/Scrap Current Production and/or Stock	Υ	LL	SEE NOTE 2	J ATTACHED
28 Update Paperwork Kits in Stock	N			•
29 Create/Update MPP	N			
30				

# Quality Assurance Actions	Reqd	Resp	Notes	Complete
31 Notify Previous Customers	N			5
32 Notify Eurocopter France	N			* ,
33				

Description / Action:

RELEASE D3462 REV. C

NOTE #1: DO NOT MANUFACTURE D3462-041/-042 REV. C UNTIL REV. B QTY. HAS BEEN DEPLETED.

NOTE #2: ENSURE D412-630-031/-032 KITS HAVE D3462-041/-042 BRACKETS AT SAME REV #.

ECN Verified & Complete:

Date: 08 09-29

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date:	07.11.19	Job No.:	1	ADR Yes/No:	IY	ADR Date:	07.11/.19	ECN#:	1049
Product No.:	D412-630		(Created By:	5	Approved By:	M	ECN #.	1045
Product Name:	HELI-ACCESS STE	PS	(Checked By:	PUL	General Manag	er Approval		

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Υ	LL/JLM		Customer Technical Support	N		· · · · · · · · · · · · · · · · · · ·
Production Engineering Coord	ΙΥ	EC/DD	1	Marketing	N		
Director Quality Assurance	-N,			QA COORD	V	DT	
Customer Order Processing	N						

Reason for Change: ERROR IN EITHER WELDING OR MIX-UP IN WELDING INSPECTION ALLOWED FOR BRACKETS TO BE MANUFACTURED INCORRECTLY. DWG REVISED TO SHOW BOTH LH & RH VIEWS. D3462-1 BASE MADE SYMMETRICAL TO REDUCE ERRORS

Documents Affected:		
D3462 REV. C		

	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Υ	KJ		18,01.0794
2	Update Blue/Pink/DSI Folder and Electronic Files	N			,0
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Υ	KJ		08.07.07
	Update Grey Project Binder	Y	KJ		08.07.07.34
5	Move Electronic Files	Υ	KJ		18,07,07 94
	Update Master Document List (MDL)	Y	KJ		18,07,07 PX
7	Update Document Record (DR) Rev. Q	Υ	KJ		08.07.07
8	Create/Update Change Record Form	Υ	KJ	NOW @ CHG OOZ 10411-655-031/052	08.07.07
9	Create/Update PPP's	Υ	KJ		08,0107 132
10	Update Controlled PDF Files	Υ	KJ		18:07:07
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	NY	N.		
15	Update Access (ARC) Database	W¥	Κ'n		
16	Update/Verify ARC のものうのう	NY	ΚĮ		
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

# Production Actions	Reqd	Resp	Notes	Complete
22 Create/Update Coss IPP/BOM	Υ	EC/DD	UPDATE AS LEQ'S	B
23 Update FAI Sheets	Y		update as Red'o	ي
24 Create/Update CNC Programs	Y		AS REQUIRED	12
25 Create/Update Tooling	Υ	EC/DD	AS REQUIRED	NIA
26 Red Tag Stock (Specify)	Y	LL	SEE NOTE 1	
27 Rework/Scrap Current Production and/or Stock	Υ	LL	SEE NOTE 2	
28 Update Paperwork Kits in Stock	N			
29 Create/Update MPP	N			
30				

# Quality Assurance Actions	Reqd	Resp	Notes	Complete
31 Notify Previous Customers	N			
32 Notify Eurocopter France	N			·
33				

RELEASE D3462 REV. C

NOTE #1: DO NOT MANUFACTURE D3462-041/-042 REV. C UNTIL REV. B QTY. HAS BEEN DEPLETED.

NOTE #2: ENSURE D412-630-031/-032 KITS HAVE D3462-041/-042 BRACKETS AT SAME REV #.

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

	_						_PWL_	
Date:	07.11.19	Job No.:	ADR Yes/No:	Y	ADR Date:	07.11/19	EØN#:	1049
Product No.:	D412-630		Created By:	(5)	Approved By:	W	ZEIN #.	1043
Product Name	HFLI-ACCESS	STEPS	Checked By:	OIL	General Manag	rer Approval	:	

Distribution ,	Reqd	_Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Υ	LL/JLM /		Customer Technical Support	N		
Production Engineering Coord	Υ	EC/DD		Marketing	N		
Director Quality Assurance	N			QA COORD	Y	DT	
Customer Order Processing	Ν						

Reason for Change: ERROR IN EITHER WELDING OR MIX-UP IN WELDING INSPECTION ALLOWED FOR BRACKETS TO BE MANUFACTURED INCORRECTLY. DWG REVISED TO SHOW BOTH LH & RH VIEWS. D3462-1 BASE MADE SYMMETRICAL TO REDUCE ERRORS

Documents Affected:		
D3462 REV. C		
		,

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Υ	KJ		18,01.079
2	Update Blue/Pink/DSI Folder and Electronic Files	N			.0
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.07.07
4	Update Grey Project Binder	Υ	KJ		08,07.07
5	Move Electronic Files	Y	KJ		18,07,07 94
6	Update Master Document List (MDL) Keu. J	Υ	KJ		18,07,07
7	Update Document Record (DR) Rev. Q	Υ	KJ		08.07.07
8	Create/Update Change Record Form	Υ	KJ	NOW @ CHG OUZ 10411-635-031/052	08,07,07 45
9	Create/Update PPP's	Υ	KJ		08,07 07 13/2
10	Update Controlled PDF Files	Υ	KJ		18:07:07 154
11	Notify TC/FAA of Change	Ν			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	Ν			
14	Update Accpac Database	NY	Kyd		
15	Update Access (ARC) Database	WY.	Κ'n		
	Update/Verify ARC 01.07のすり	NY	K7		
17	Update Paperwork Kits in Production	Ν			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	Ν			
21					

# Production Actions	Reqd	Resp	Notes	Complete
22 Create/Update Coss IPP/BOM	Υ	EC/DD	OPDATE AS REC'D	
23 Update FAI Sheets	Υ		uddate as red'o	
24 Create/Update CNC Programs	Υ	EC/DD	AS REQUIRED	
25 Create/Update Tooling	Υ	EC/DD	AS REQUIRED (
26 Red Tag Stock (Specify)	Υ	LL	SEE NOTE 1	0 0 1
27 Rework/Scrap Current Production and/or Stock	Υ	LL	SEE NOTE 2	1, 807.1
28 Update Paperwork Kits in Stock	N		be Rev B	\mathcal{U}°
29 Create/Update MPP	N		DC PCC	
30				

#	Quality Assurance Actions ,	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Ν			
32	Notify Eurocopter France	Ν			
33					

33	
Description / Action:	2 8 N. 18
RELEASE D3462 REV. C	6 3 000 m

NOTE #2: ENSURE D412-630-031/-032 KITS HAVE D3462-041/-042 BRACKETS AT SAME REV #.

TONING SEED OF COMMISSION	r	Data:	
ECN Verified & Complete:	£	Date:	